

# SOUTH PRODUCTION NOTES

September 3, 2014  
Midnight Shift

BASF EMPLOYEES  
66 Last Recordable  
429 Last Lost Time

Priorities 1 through 8 are basically all the same priority, should be considered urgent and will require call outs for maint. issues and/or processing issues.

- 1) Reduction Towers
- 2) Reduction Tower Screeners
- 3) #3 Line/#3RC
- 4) #1 Line/#1 RC
- 5) West Pfaudler/National Dryer/#4RC
- 6) #2 Line/#2RC
- 7) #5 RC
- 8) Horne Tableting
- 9) #6 RC

## **#1 MED / AI-5645:**

Running with the Welding engineer. Keep extruder manned during breaks.  
Monitor DC-1 on every shift.

Midnight shift: Continued.

Day shift: Stopping MED momentarily to get the cleveland vibrator fixed.

Afternoon shift: Stopped the MED line until the guard on the Cleveland vibrator is fixed properly.

## **#1 RC / AI-5645:**

Continue. Keep track of rotating tube and some missing flange bolts (5 bolts right now – see picture).

Midnight shift:

Day shift: The plan is to comp lot 76 in this morning at bag 14.

Afternoon shift: Stopped the feed as we ran out of it. See note on MED section.



**Exhaust to Trimer**

### **#2 MED line / Cu-0860:**

Continue. Add in the wet mix from the cart as we go. A work notification has been written to have DL Page replace the discharge chute on the bag off area with the original, longer, chute now that we are back to Cu-0860 – 934389801.

Midnight shift:

Day Shift: Down to replace rotolock on station 2 in powder room. Will start next lot-J Bodmann.

Afternoon Shift: Re-started the line after the rotolock was replaced in powder room.

### **#2 RC/ Cu-0860:**

Lot 157, bag 26 will be our starting point. Will need to check that the screener is not blinded over from the previous material with high fines.

Midnight Shift:

Day Shift:

Afternoon shift: Continued.

**Exhaust has been switched from F-1 to the CTO**

### **#3 MED / D-1794:**

Probably will not be fixed until Tuesday. Gem is waiting for a gear box part.

Midnight Shift:

Day shift: Gem may get part today to finish the repair.

Afternoon Shift: No activity. No part. Not running. No nothing.

### **#3 RC / D-1794:**

Temp control / thermocouple / PLC issues have been resolved. Continue

Midnight shift:

Day shift: Waiting for feed.

Afternoon Shift: No feed.

**Exhaust to CTO-is in Automatic**

### **New Pfaudler / D-1145 SNAP:**

**On hold** until we get more base material in pass. Should make 2 Batches per Shift.

Midnight shift:

Day shift: Lot 76 bags are now in pass. Have at it.

Afternoon Shift: Re-started making batches and topped off chrome tank.

**National Dryer / D-1145 SNAP:**

Continue. **Target = 1200 lbs. per hour.**

Midnight Shift:

Day shift: Will feed once we have material available.

Afternoon Shift: Feeding as material is available.

**#4 RC / D-1145 SNAP:**

Continue to run. Started on first shift Monday.

Midnight Shift:

Day shift: Continue.

Afternoon Shift: Continue.

**Exhaust to 4A DC**

**#5 RC / Cu-0539:**

Continue to feed.

Midnight Shift:

Day shift: Continue

Afternoon shift: Continue.

**Exhaust to 5A DC**

**#6 RC / D-5206 Next**

Lit and on hold.

Midnight shift: Ready to feed.

Day Shift:

Afternoon shift:

**Exhaust to Sly Scrubber**

**Abbe Blender / 5206:**

**The lid has been replaced and has been pressure tested. ONLY run Abbe on off shifts.**

Midnight shift:

Day shift: Will run the Abbe on off shifts – second and third.

Afternoon Shift: Making batches the second half of the night.

**Tower 3 / Cu-1986:**

Continue On.  
Midnight Shift:  
Day shift: Running.  
Afternoon shift: Running.

**Tower 6 / Cu-1986:**

Continue on.  
Midnight Shift:  
Day shift: Unloaded. Holding until lot 224 is approved and Art Hribar decides what to load.  
Afternoon shift: Loaded and running lot 224.

**North Screener / Cu-1986:**

Continue.  
Midnight shift:  
Day shift: Running.  
Afternoon shift: Running.

**South Screener / Cu-1986:**

Continue On.  
Midnight shift:  
Day shift: Running.  
Afternoon Shift: Running.

**#2662 (west) Pill Machine / Al-3915 T 5/32 is next:**

Changing over to Al-3915.  
Midnight shift: No activity.  
Day Shift: Dust Collector cartridges need changed.  
Afternoon shift:

**#2664 (east) Pill Machine / Al-3915 T 5/32 is next:**

Changing over to Al-3915.  
Midnight shift: No activity.  
Day shift: : Dust Collector cartridges need changed.  
Afternoon shift:

**Old Pfaudler / Clean for D-1795:**

Hold, D-1795 impregs coming soon  
Midnight Shift:  
Day Shift:  
Afternoon shift:



### **TK #2 / Zr-0405:**

Need to get the screener set up for sterotex screening.

Midnight shift: As of 5am-material still gray-running through again. Lower sagers are worse.

Day Shift: Engineer contacted in regards to grey pills. Wait for his instructions.

Afternoon shift: Re-started unloading with the blessings of the engineer and I heard the Pope's as well...

### **TK #4 / waiting for next product:**

This kiln is off.

Midnight shift:

Day Shift: Off.

Afternoon shift: Off

### **PK Blender / 3915 Pill Mix:**

Geredco reconditioned the liner on Friday. PK has sat for 2 days and it should be ready to go once we get pill mix.

Midnight Shift:

Day shift: Will need sterotex milled from the North end before we can start.

Should be ready on Thursday.

Afternoon shift:

### **Building 27 Belt Filter / Cu-5020:**

All material is now available. Continue to monitor and work with the north end during this campaign of 5020.

Midnight shift: Continued-running out of Britesorb-2 bags left.

Day shift: May run low on copper-M Pence is trying to get truck in today but may not be until Wednesday morning.

Afternoon Shift: Made two batches then ran out of copper nitrate. It should arrive sometime tomorrow in the early afternoon (?). Cross your fingers...

### **Miscellaneous:**